

Twist drills DIN 338 type N, HSS rolled

High-performance rolled, steam-treated twist drill made from heavy-duty high speed steel. The manufacturing procedure (no structural disruption) solidifies the material making it more elasticated. This makes it more resistant to fracture and suitable for robust drilling units (e.g. hand-held drilling machines).

Packing unit: in plastic box

	
Steel (N/mm ²) < 900	
Steel (N/mm ²) < 1100	
Steel (N/mm ²) < 1300	
Rust-resistant steel	
Aluminium	

	
Brass	
Bronze	
Plastics	
Cast iron	
Titanium alloyed	



Ø mm	L1 mm	L2 mm	HSS-R		
0,30	19,0	3,0	201 003	10	
0,40	20,0	5,0	201 004	10	
0,50	22,0	6,0	201 005	10	
0,60	24,0	7,0	201 006	10	
0,70	28,0	9,0	201 007	10	
0,80	30,0	10,0	201 008	10	
0,90	32,0	11,0	201 009	10	
1,00	34,0	12,0	201 010	10	
1,10	36,0	14,0	201 011	10	
1,20	38,0	16,0	201 012	10	
1,25	38,0	16,0	201 0125	10	
1,30	38,0	16,0	201 013	10	
1,40	40,0	18,0	201 014	10	
1,50	40,0	18,0	201 015	10	
1,60	43,0	20,0	201 016	10	
1,70	43,0	20,0	201 017	10	
1,75	46,0	20,0	201 0175	10	
1,80	46,0	22,0	201 018	10	
1,90	46,0	22,0	201 019	10	
2,00	49,0	24,0	201 020	10	
2,10	49,0	24,0	201 021	10	
2,20	53,0	27,0	201 022	10	
2,25	53,0	27,0	201 0225	10	
2,30	53,0	27,0	201 023	10	
2,40	57,0	30,0	201 024	10	
2,50	57,0	30,0	201 025	10	
2,60	57,0	30,0	201 026	10	
2,70	61,0	33,0	201 027	10	
2,75	61,0	33,0	201 0275	10	
2,80	61,0	33,0	201 028	10	
2,90	61,0	33,0	201 029	10	
3,00	61,0	33,0	201 030	10	
3,10	65,0	36,0	201 031	10	
3,20	65,0	36,0	201 032	10	
3,25	65,0	36,0	201 0325	10	
3,30	65,0	36,0	201 033	10	
3,40	70,0	39,0	201 034	10	
3,50	70,0	39,0	201 035	10	
3,60	70,0	39,0	201 036	10	
3,70	70,0	39,0	201 037	10	

Ø mm	L1 mm	L2 mm	HSS-R		
3,75	70,0	39,0	201 0375	10	
3,80	75,0	43,0	201 038	10	
3,90	75,0	43,0	201 039	10	
4,00	75,0	43,0	201 040	10	
4,10	75,0	43,0	201 041	10	
4,20	75,0	43,0	201 042	10	
4,25	75,0	43,0	201 0425	10	
4,30	80,0	47,0	201 043	10	
4,40	80,0	47,0	201 044	10	
4,50	80,0	47,0	201 045	10	
4,60	80,0	47,0	201 046	10	
4,70	80,0	47,0	201 047	10	
4,75	80,0	47,0	201 0475	10	
4,80	86,0	52,0	201 048	10	
4,90	86,0	52,0	201 049	10	
5,00	86,0	52,0	201 050	10	
5,10	86,0	52,0	201 051	10	
5,20	86,0	52,0	201 052	10	
5,25	86,0	52,0	201 0525	10	
5,30	86,0	52,0	201 053	10	
5,40	93,0	57,0	201 054	10	
5,50	93,0	57,0	201 055	10	
5,60	93,0	57,0	201 056	10	
5,70	93,0	57,0	201 057	10	
5,75	93,0	57,0	201 0575	10	
5,80	93,0	57,0	201 058	10	
5,90	93,0	57,0	201 059	10	
6,00	93,0	57,0	201 060	10	
6,10	101,0	63,0	201 061	10	
6,20	101,0	63,0	201 062	10	
6,25	101,0	63,0	201 0625	10	
6,30	101,0	63,0	201 063	10	
6,40	101,0	63,0	201 064	10	
6,50	101,0	63,0	201 065	10	
6,60	101,0	63,0	201 066	10	
6,70	101,0	63,0	201 067	10	
6,75	101,0	63,0	201 0675	10	
6,80	109,0	69,0	201 068	10	
6,90	109,0	69,0	201 069	10	
7,00	109,0	69,0	201 070	10	

Ø mm	L1 mm	L2 mm	HSS-R	
7,10	109,0	69,0	201 071	10
7,20	109,0	69,0	201 072	10
7,25	109,0	69,0	201 0725	10
7,30	109,0	69,0	201 073	10
7,40	109,0	69,0	201 074	10
7,50	109,0	69,0	201 075	10
7,60	117,0	75,0	201 076	10
7,70	117,0	75,0	201 077	10
7,75	117,0	75,0	201 0775	10
7,80	117,0	75,0	201 078	10
7,90	117,0	75,0	201 079	10
8,00	117,0	75,0	201 080	10
8,10	117,0	75,0	201 081	10
8,20	117,0	75,0	201 082	10
8,25	117,0	75,0	201 0825	10
8,30	117,0	75,0	201 083	10
8,40	117,0	75,0	201 084	10
8,50	117,0	75,0	201 085	10
8,60	125,0	81,0	201 086	10
8,70	125,0	81,0	201 087	10
8,75	125,0	81,0	201 0875	10
8,80	125,0	81,0	201 088	10
8,90	125,0	81,0	201 089	10
9,00	125,0	81,0	201 090	10
9,10	125,0	81,0	201 091	10
9,20	125,0	81,0	201 092	10
9,25	125,0	81,0	201 0925	10
9,30	125,0	81,0	201 093	10
9,40	125,0	81,0	201 094	10
9,50	125,0	81,0	201 095	10
9,60	133,0	87,0	201 096	10
9,70	133,0	87,0	201 097	10
9,75	133,0	87,0	201 0975	10
9,80	133,0	87,0	201 098	10
9,90	133,0	87,0	201 099	10
10,00	133,0	87,0	201 100	10
10,10	133,0	87,0	201 101	10
10,20	133,0	87,0	201 102	10
10,30	133,0	87,0	201 103	10
10,40	133,0	87,0	201 104	10

Ø mm	L1 mm	L2 mm	HSS-R	
10,50	133,0	87,0	201 105	5
10,60	133,0	87,0	201 106	5
10,70	142,0	94,0	201 107	5
10,80	142,0	94,0	201 108	5
10,90	142,0	94,0	201 109	5
11,00	142,0	94,0	201 110	5
11,10	142,0	94,0	201 111	5
11,20	142,0	94,0	201 112	5
11,30	142,0	94,0	201 113	5
11,40	142,0	94,0	201 114	5
11,50	142,0	94,0	201 115	5
11,60	142,0	94,0	201 116	5
11,70	142,0	94,0	201 117	5
11,80	142,0	94,0	201 118	5
11,90	151,0	101,0	201 119	5
12,00	151,0	101,0	201 120	5
12,10	151,0	101,0	201 121	5
12,20	151,0	101,0	201 122	5
12,30	151,0	101,0	201 123	5
12,40	151,0	101,0	201 124	5
12,50	151,0	101,0	201 125	5
12,60	151,0	101,0	201 126	5
12,70	151,0	101,0	201 127	5
12,80	151,0	101,0	201 128	5
12,90	151,0	101,0	201 129	5
13,00	151,0	101,0	201 130	5
13,50	160,0	108,0	201 135	5
14,00	160,0	108,0	201 140	5
14,50	169,0	114,0	201 145	5
15,00	169,0	114,0	201 150	5
15,50	178,0	120,0	201 155	5
16,00	178,0	120,0	201 160	5
16,50	184,0	125,0	201 165	1
17,00	184,0	125,0	201 170	1
17,50	191,0	130,0	201 175	1
18,00	191,0	130,0	201 180	1
18,50	198,0	135,0	201 185	1
19,00	198,0	135,0	201 190	1
19,50	205,0	140,0	201 195	1
20,00	205,0	140,0	201 200	1

Twist drill sets DIN 338 type N, HSS rolled

	HSS-R
19-piece set of twist drills DIN 338 type N Ø 1,0 mm up to 10,0 mm in increments of 0,5 mm in steel case	205 212
25-piece set of twist drills DIN 338 type N Ø 1,0 mm up to 13,0 mm in increments of 0,5 mm in steel case	205 213
41-piece set of twist drills DIN 338 type N Ø 6,0 mm up to 10,0 mm in increments of 0,1 mm in steel case	205 218
50-piece set of twist drills DIN 338 type N Ø 1,0 mm up to 5,9 mm in increments of 0,1 mm in steel case	205 217
19-piece set of twist drills DIN 338 type N Ø 1,0 mm up to 10,0 mm in increments of 0,5 mm in plastic case	205 212 RO
25-piece set of twist drills DIN 338 type N Ø 1,0 mm up to 13,0 mm in increments of 0,5 mm in plastic case	205 213 RO

